

The
**CANADIAN
SHOVEL
AND
TOOL
CO.
Limited**



HAMILTON
CANADA

Export Catalogue

1923

CATALOGUE NO. 3

DESTROY PREVIOUS ISSUES

The Canadian Shovel and Tool Co., Limited

SHOVELS SPADES

PATENT SOLID SHANK SHOVELS
MADE FROM ONE PIECE BAR
STEEL WITHOUT WELD

Hamilton, Canada



The Canadian Shovel and Tool Co., Limited
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To THE HARDWARE TRADE :

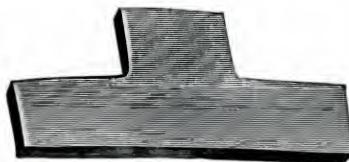
The solid Shank Shovel, as manufactured by us under the SKELTON patent, is made from one piece of high carbon bar steel. Each shovel is rolled separately on specially constructed mills and forged from the bar, which process enables us to reserve extra strength where needed.

The bend of the handle part is placed in the solid neck, so that our handles are not steamed or bent, but are chucked to a proper size to drive in tight, and are held in place by two rivets. A glance at the sectional view on the opposite page will show that it is a very easy matter for an ordinary man to replace a broken handle when such breaks occur, thus obviating the necessity of throwing away the blade when the handle is broken.

NOTICE

We guarantee both the Patent D Handle and Blade in our O-Kay Contractor's Square Point and D Handle Round Point to stand more hard usage than any other shovel manufactured for the price.

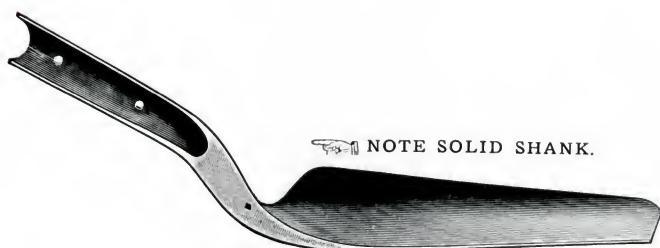
“O-Kay” and “Fox”



One Piece Shovel Blank



One Piece Blank with Socket Drawn

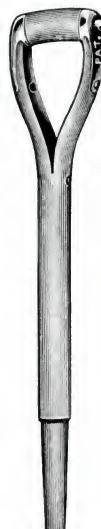


Sectional View

Illustration on the right is a D Handle of the regular type, with its prevalent defects.



Our D Handles



Patented



Patented.—Canada, Great Britain
and United States of America



Patented

From time to time attempts have been made to manufacture a better handle than the old style Wood D, but no successful substitute was produced until we brought out our own Patent Split D and Patent Steel D Handles—illustrations shown on opposite page. These handles have proved to be so superior in strength that they have enabled us to discontinue the old style Wood D.

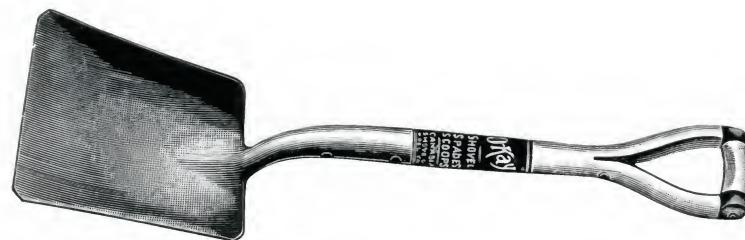
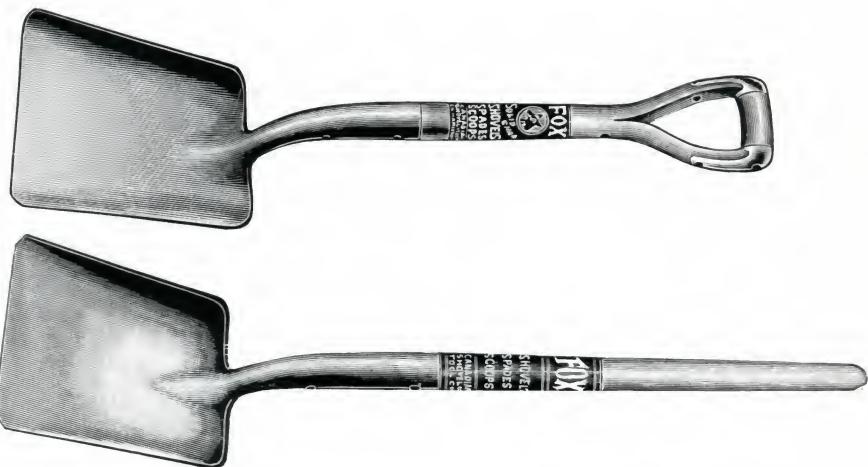
The three features of our Split D Handle worthy of your attention are:

1. The hand grip has the grain of the wood in a lateral position in place of vertically as in the old type of D.
2. The solid drawn steel cap is constructed to cover the ends of the split stem, and also covers the tenoned ends of the hand grip with encircling collar.

This is completed by putting a rivet through the hand grip, the split fork, and the solid caps drawing all compactly together, and as there is practically no expansion, or contraction of the lateral hand grip, the whole is held snugly together.

3. It allows of the stem being fixed so that the edge of the grain can be placed vertically, which cannot in all cases be done in the old style D.

Steel D Handles are made from solid drawn steel, with wood hand grips, securely tenoned. Not affected by climatic conditions.



Use List No. in ordering, and state if Polished, Half Polished or Black.

Patent Solid Shank One Piece Shovels

D. or Long Handle Square Point (Black)

O-KAY		DIMENSIONS		FOX
	List No.	Width Blade.	Length Blade.	List No.
Size No. 2 -	300	9 $\frac{3}{4}$	12 $\frac{1}{4}$	301
Size No. 3 -	302	10	12 $\frac{3}{4}$	303
Size No. 4 -	304	11	13 $\frac{1}{2}$	305

To designate Long Handles, add "L" to List No.

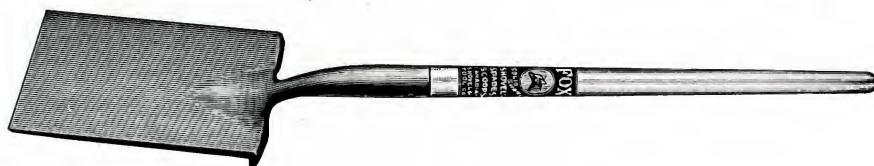
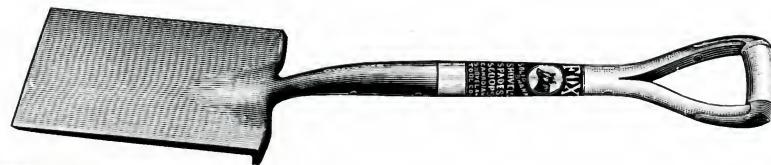
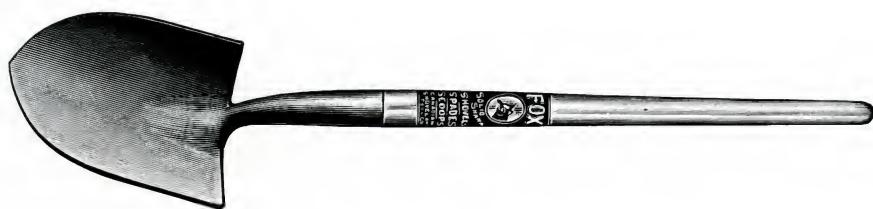
D. Handle Round Point (Black)

O-KAY		DIMENSIONS		FOX
	List No.	Width Blade.	Length Blade.	List No.
Size No. 2 -	306	8 $\frac{3}{4}$	12 $\frac{1}{2}$	307
Size No. 3 -	308	9	13	309
Size No. 4 -	310	9 $\frac{1}{2}$	13 $\frac{1}{2}$	311

Railroad Track Shovels (Black)

O-KAY		DIMENSIONS	
	List No.	Width Blade.	Length Blade.
Size No. 2 -	312	9 $\frac{3}{4}$	12 $\frac{1}{4}$

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Patent Solid Shank One Piece Shovels

Long Handle Round Point (Black)

O-KAY	DIMENSIONS		FOX
List No.	Width Blade.	Length Blade.	List No.
Size No. 2 - 314	9 $\frac{1}{4}$	12	315
Size No. 3 - 316	9 $\frac{1}{2}$	12 $\frac{1}{2}$	317

Long Handle Round Point Narrow (Black)

Suitable for Drain or Tile Work.

O-KAY	DIMENSIONS		FOX
List No.	Width Blade.	Length Blade.	List No.
Size No. 2 - 318	8 $\frac{1}{4}$	12	319

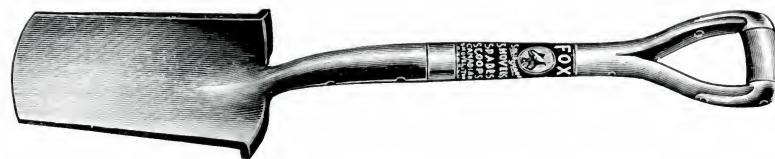
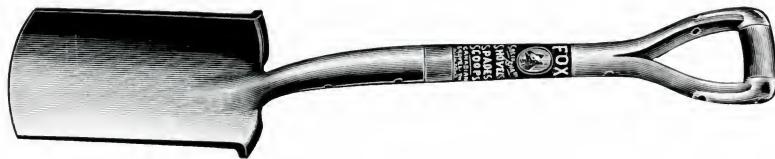
D. or Long Handle Garden Spades (Black)

with Solid Steel Caps

O-KAY	DIMENSIONS			FOX
List No.	Width Top.	Width Point.	Length Blade.	List No.
Size No. 2 - 322	7 $\frac{1}{2}$	7 $\frac{1}{4}$	12	323

To designate Long Handles, add "L" to List No.

Use List No. in ordering, and state if Polished, Half Polished or Black.



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Patent Solid Shank One Piece Shovels

Wide Grafting Spades with Solid Steel Caps (Black)

O-KAY	DIMENSIONS			FOX
	Width Blade. Top.	Width Blade. Point.	Length Blade.	
Size No. 2 - 324	7	7½	13¼	325

Narrow Point Grafting Spades with Solid Steel Caps (Black)

O-KAY	DIMENSIONS			FOX
	Width Blade. Top.	Width Blade. Point.	Length Blade.	
Size No. 2 - 326	7	6	13¼	327

Best Quality Second Growth Ash D or Long Handles,
chucked and ready for use, with rivets.

Long Handle, List No. 360
Patent Split D, List No. 350
Patent Steel D, List No. 365

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FINISH

We largely eliminated polished shovels as a war measure and found our customers took readily to a black finish. By a special process we are producing a black blade, the surface of which is as smooth as ordinary polished shovels. They have a harder surface and clean as readily. The outside surface of a blade after being rolled is the hardest and best wearing part of the steel. When polished it takes away this best wearing surface.

All measurements
are taken on the
face after blades
have been shaped



